



Stamping Presses

1	E2-600-144 MINSTER "HEVISTAMPER" MINSTER FEED LINE FOR 600 TON PRESS	144" x 60" BED, 26" S.H. 52" WIDE MATERIAL
2	BLISS 500-TON COE SERVO FEED FOR 500 TON PRESS	60" x 108" BED, 36" S.H. 36" WIDE MATERIAL
3	E2-400-120 MINSTER "HEVISTAMPER" MINSTER FEED LINE FOR 400 TON PRESS	120" x 54" BED, 26" S.H. 32" WIDE MATERIAL
4	MINSTER 400-TON PRESS MINSTER FEED LINE FOR 400 TON PRESS	54" x 108" BED, 22.1875" S.H. 32" WIDE MATERIAL
5	P2-150 TON MINSTER MINSTER FEED LINE FOR 150 TON PRESS	60" x 40" BED, 20" S.H. 20" WIDE MATERIAL
6	P2-150 TON MINSTER MINSTER FEED LINE FOR 150 TON PRESS	60" x 40" BED, 20" S.H. 20" WIDE MATERIAL
7	MINSTER 300-TON HEVISTAMPER COE SERVO FEED FOR 300 TON PRESS	48" x 96" BED, 23" S.H. 24" WIDE MATERIAL
8	MINSTER 180-TON COE SERVO FEED FOR 180 TON PRESS	34" x 72" BED, 18" S.H. 24" WIDE MATERIAL
9	BLISS 300-TON ST. SIDE COE FEED LINE 300 TON PRESS	48" x 72" BED, 23" S.H. 24" WIDE MATERIAL
10	BLISS 300-TON ST. SIDE COE FEED LINE 300 TON PRESS	48" x 72" BED, 23" S.H. 24" WIDE MATERIAL

Welding and Assembly Capabilities

Mig Welding

PANSONIC ROBOTIC MIG WELD CELLS
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Rotary Table
 Rotary Table
 Rotary Table
 Rotary Table
 Stationary Table
 Stationary Table

Resistance Welding

RESISTANT PRESS TYPE SPOT WELDER (quantity of 18)

Secondary and Assembly

AUTOMATED TAPPING
 FORMING PRESSES
 ORBITAL PEENING
 RIVETING
 HEAT STAKING
 ADHESIVE BONDING
 HAND ASSEMBLY OPERATIONS

Tool Maintenance and Construction

State of the art Tool maintenance and build facility with Expert in--house Design.